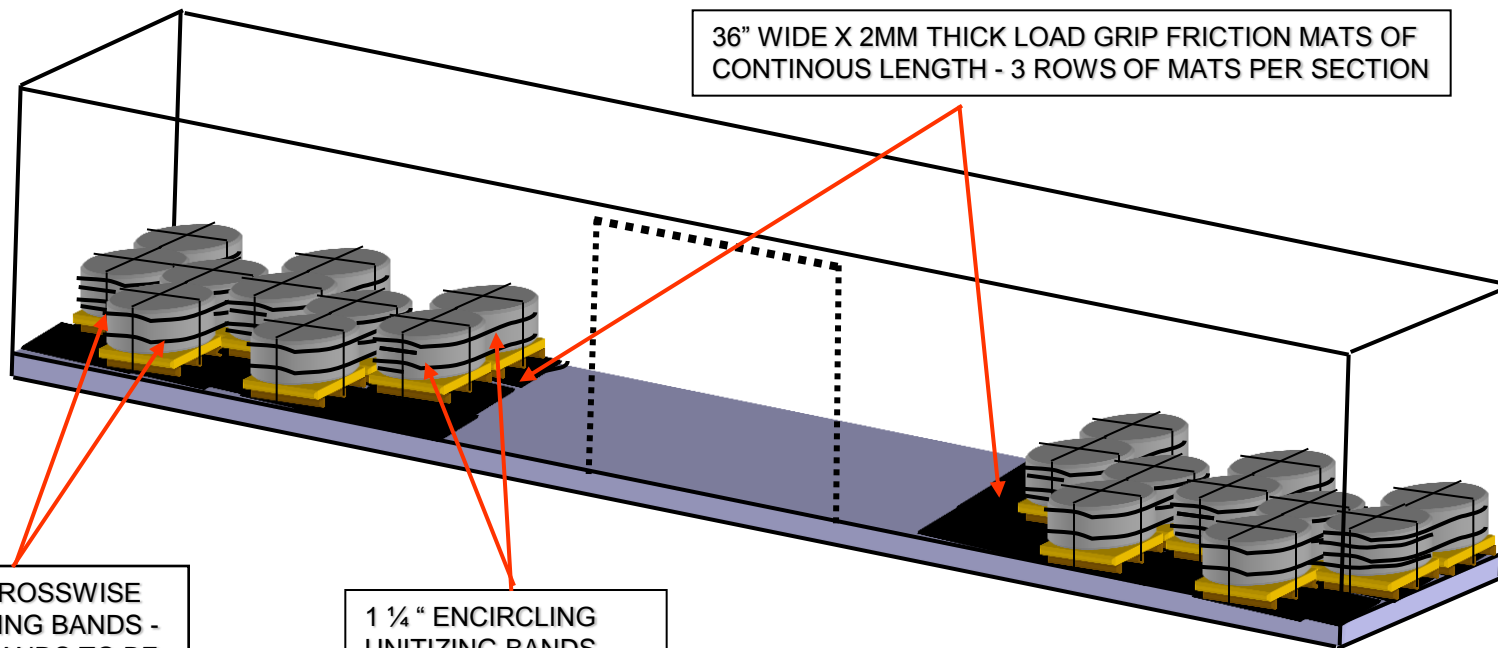


LOADING METHOD FOR STEEL COIL (20 UNITS) IN 60' BOXCAR

INDIVIDUAL COILS ARE SECURED TO SKIDS WITH 2 – 1.25" X .031 GAUGE CROSSED STEEL BANDS. EACH LATERAL TWO SKID GROUP IS UNITIZED TOGETHER WITH TWO ENCIRCLING 1.25" X .031 STEEL BANDS. FRICTION MATS MUST BE CONTINUOUS, RUNNING THE FULL LENGTH OF THE SECTION, AND EXTENDING A MINIMUM OF 24" PAST THE END OF EACH SECTION.



1.25" CROSSWISE UNITIZING BANDS - TWO BANDS TO BE APPLIED TO EACH SKID STACK

1 ¼" ENCIRCLING UNITIZING BANDS APPLIED TO EVERY LATERAL 2-SKID UNIT